Date: User:

Monday, 18/08/2008 4:05:14 PM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 41360

Estimate Number

: 13316

P.O. Number

This Issue Prsht Rev.

Previous Run

: 18/08/2008

First Issue

: NC

: 39953

: 18/08/2008

: SMALL /MED FAB

Type

S.O. No. :

Drawing Number Project Number Drawing Revision

Drawing Name

Part Number

Material **Due Date**

: 21/08/2008

: N/A

; A

: RUBBER CUSHION

: D3595200300

. D3595 REV A

Qty:

200 Um:

Each

Written By

Checked & Approved By

Comment

DD Verified By:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

NEOPRENE SHEET 0.125

MNEO80S125 1.0

NEOPRENE SHEET 0.125

0.0206 sf(s)/Unit

Total: 4.1200 sf(s)

103935

26-8-8

2.0 WATER JET

Comment: Qty.:



FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev:_ Prog Rev:_

1B 8-8-25

INSPECT PARTS AS THEY COME OFF MACHINE

3.0

QC2

2-Deburr if necessary

HB8-8-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

\$18/25

Dart Aei	ospace	Lta							
W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PRO	Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									:
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	_ Date: _	
	Re	esolution:	Disposition	n:	QA: N/C C	losed:		Date: _	
NCR:		V	VORK ORDE	R NON-CONFORMA	NCE (NC	₹)			
DATE	0750	Description of NC		Corrective Action Section	n B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign a	💃 Sect	ion C	Chief Eng	QC Inspector

		Description of NC		Corrective Action Section B	Verification	A	A	
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		World St.						

NOTE: Date & initial all entries

Date:

Monday, 18/08/2008 4:05:14 PM

User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 41360

Part Number: D3595200300

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE



08/08/06/8

Job Completion



u 0 1. 2. 26

Dart Aerospace Ltd

	рш										
W/O:			W	ORK ORD	ER CHANGE	S					
DATE	STEP	PROCEDURE CHANGE						Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:				
Part No		PAR #:									
	Res	olution:	Dispositi	on:		QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORI	DER NON-	CONFORMA	NCE (N	CR)				
DATE	CTED	Description of NC	Corrective Action Sec					Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng		Description Chief Eng		n & ate	Section C	Chief Eng	QC Inspector	
				· .							
											-

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	4130
Description: Rubber Cushion	Part Number:	D3595-200-300
Inspection Dwg: D3595 Rev: A		Page 1 of 1

	X	First Artic	cie	_ Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	ments
2.00	+/-0.030	2,010	*				
3.00	+/-0.030	3.003	×				
0.125	+/-0.010	3,003	*				<u></u>
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asured by:	B	Audited by:	51		Prototype App	roval:	N/A

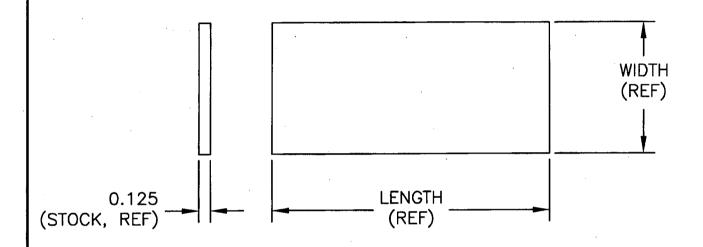
Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD KJ	N_{ℓ}
L	<u> </u>		7 (5)	



DESIG	DESIGN PH DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHEC	(ED .//	APPROVED /	DRAWING NO.	REV. A				
		#	D3595	SHEET 1 OF 1				
DATE			TITLE	SCALE				
07.0	2.07		RUBBER CUSHION	NTS				
Α		07.02.07	NEW ISSUE					



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION WIDTH

LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430 SHOP COPY RETURN TO

ENGINEERING
UNCONTROLLED COFY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

<u>NOTES</u>

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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